

MEASUREMENT DIRECTIONS

HOW TO MEASURE ROBES

REVISED 03/01/09

BEFORE MEASURING: **REVIEW FIGURE 5 FOR REFERENCE!**

SURFACE USED FOR GARMENT MEASURING SHOULD BE CLEAN AND SMOOTH. DO NOT USE FABRIC COVERED SURFACES FOR GARMENT MEASURING.

LAY GARMENT FLAT ON SURFACE, FACE UP, SMOOTHED WITH NO WRINKLES AND WITH SLEEVES FULLY EXTENDED AT A RIGHT ANGLE TO THE BODY (EXCEPT WHERE OTHERWISE NOTED).

OVERLAP LAPELS SO THAT THE SIDE SEAM EDGE IS PERFECTLY FLAT, DO NOT TIE BELT.

DO NOT STRETCH ANY PART OF THE GARMENT!

REF. CODE	DIMENSION	MEASUREMENT DIRECTIONS
A.	<u>FRONT LENGTH</u>	MEASURE FROM HPS TO BOTTOM OF BOTTOM HEM
B.	<u>CHEST WIDTH</u>	MEASURE FROM BOTTOM OF ARMHOLE TO BOTTOM OF ARMHOLE
C.	<u>OVERLAP WIDTH</u>	MEASURE FROM BOTTOM OF ARMHOLE TO EDGE OF LAPEL
D.	<u>SLEEVE LENGTH</u>	MEASURE FROM ARMHOLE SEAM TO END OF SLEEVE HEM
E.	<u>SLEEVE OPENING</u>	MEASURE FLAT FROM FOLD TO FOLD
F.	<u>ARMHOLE</u>	MEASURE FROM TOP OF SHOULDER TO BOTTOM OF ARMHOLE
G.	<u>BACK LENGTH*</u>	MEASURE BACK FROM HPS TO BOTTOM OF BOTTOM HEM
H.	<u>ACROSS SHOULDER</u>	MEASURE STRAIGHT ACROSS FROM SHOULDER TO ARMHOLE SEAMS
I.	<u>SLV LENGTH CBN**</u>	MEASURE FROM CBN FOLLOWING SHOULDER SLOPE AND DOWN SLEEVE TO HEM
J.	<u>BACK WIDTH</u>	MEASURE FROM BOTTOM OF ARMHOLE TO BOTTOM OF ARMHOLE
K.	<u>BELT LENGTH</u>	MEASURE FROM END TO END
L.	<u>BELT WIDTH</u>	MEASURE ACROSS BOTH ENDS AND TAKE THE AVERAGE
M.	<u>SWEEP</u>	WITH BOTH LAPEL EDGES BUTTED, MEASURE STRAIGHT ACROSS BOTTOM

* CHECK THE SPECIAL INSTRUCTION SECTION OF THE PRODUCTION/QUALITY SPECIFICATIONS.
SOME BODY LENGTH MEASUREMENTS ARE TAKEN FROM CENTER BACK NECK.

** CHECK THE SPECIAL INSTRUCTION SECTION OF THE PRODUCTION/QUALITY SPECIFICATIONS.
SOME SLEEVE OVERARM MEASUREMENTS ARE TAKEN FROM CENTER BACK NECK.

NOTE: ALWAYS CHECK THE SPECIAL INSTRUCTIONS SECTION OF THE PROD./QUALITY SPEC. BEFORE MEASURING. SPECIAL DIRECTIONS ARE LISTED FOR ANY DEVIATIONS FROM THE ABOVE STANDARD DIRECTIONS.